Multi-Dosage Weight Inspection Machine





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Weight inspection of hard/soft capsules and tablets of various shapes and sizes.

Fewer change parts are needed, which reduces time and costs.



Offers a wide-range of compatibility, accuracy and advanced processing capabilities. Contributes to higher quality product.

The pharmaceutical and health and nutrition industries demand accurate product weight with an easy manufacturing process. The Multi-Dosage Weight Inspection Machine has successfully achieved more common use of change parts by adopting the suction and transfer method.

MWI weighs tablets and capsules whose length are up to 22 mm, and guarantees ±2mg weighing accuracy^{*1} and provides high processing speed, up to 100,000 units/hour^{*2}

*1 ±3mg accuracy for measuring dosages of 501mg~2,000mg
*2 Processing speed varies per product shape and size





Patent Pending

Multi-Dosage Weight Inspection Machine

Parts List

- 1 Service hopper
- 2 Suction drum/transfer roller
- 3 Weighing tray
- 4 Sorting chute
- (5) Good Product Conveyor belt
- 6 Defects box
- Touch panel

Dimensions (unit : mm)



Specifications

Name	Multi-Dosage Weight Inspection Machine	Ext. dimensions	Width 820mm/Depth 840mm/Height 1,640mm (inc. hopper)
Model	MWI	Weight	Approx. 1,000kg
Weighing Accuracy	±2mg(3 <i>σ</i>) (±3mg 501~2,000mg)	Electricity	Single-phase 200~240V 3KVA
Weighing Range	0~2,000mg	Vacuum (blower)	10kPa(2,000mmH2O), 10m3/min(Max)
Processing speed	Max. 100,000 units/hour	Compressed air	0.5MPa(5kgf/cm ² G), 1,000L/min



Adapted to weigh various shapes whose length is up to 22mm

Suction Drum

The suction drum sucks in and transfers the pharmaceutical product one at a time. The use of the suction and transfer method has reduced the need for multiple change parts.







Round tablets

Non round tablets





Tablets Hard capsules Soft capsules Round tablets Non round tablets Max. 22mm Max. 10mm Max. 10mm Max. 10mm 22mm 22m Мах. Max. 22m Compatible with 0 size capsules







Basic Exchange Parts





Service hopper guide

Suction rubber ring

Multi-Dosage Weight Inspection Machine

Balance

The balance is a maintenance-free and highly shock-resistant electromagnetic balance. The MWI guarantees ±2mg measuring accuracy*. $\approx \pm 2$ mg for 500mg or less. ± 3 mg for 501mg $\sim 2,000$ mg

Good Product Conveyor Belt

The good product conveyor belt reverses direction when the defect discharge confirmation system realizes that the product is not within the proper weight range which discharges the product and prevents it from being mixed with good products.

Measuring Accuracy Confirmation

In order to verify the internal electronic balance is functioning properly, the data of the weighed product is compared to the data measured by the internal electronic balance at a set interval.



Transfer roller